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Reprint

D407-558-045
Job Sheet 195099



Part No: D407-558-045

Job Qty: 2 pcs

Part Name: Single Mirror Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 6/11/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 16109

Note: DWG REV D IPP Rev:A 09-01-15 new issue DD verified by:ec IPP Rev:B 10.06.17 added grommet DD
verf:EC IPP REV:C 11.01.19 AS PER chg002 DD VERF:EC IPP REV:D 12.04.04 AS PER chg003 DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JUN 17 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	6/11/19		0.00	2.02	Small Fab - 1		smr3 19/6/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	6/11/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 JUN 19 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
125	Packaging 1-1 - Pick Kit - B4B	2 pcs	6/11/19		0.00	0.00	Packaging 1 - 1 - B4B		DAS 74 9-89 JUN 19 2019
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		

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				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36	
130 QC 4	2 pcs	6/11/19	0.00 0.00	QC 4 - 28	DAS
				QC 4 - 58	28
				QC 4 - 69	9-89
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
140 Packaging 3-1 - Stock - B4B	2 pcs	6/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	

				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
145	DC - 1 - B4B	2 pcs	6/11/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
150	QC 21 - FG	2 pcs	6/11/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - (Small Fab) Assemble as per Dwg D206-558
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 125 - (Pick Kit)
 130 - (QC4- 100% Inspect kits for completeness)
 140 - Identify and pack for shipping as per PPP D407-558-045 LOCATION: FG011
 145 - (Document Control) Photocopy bluefile and type labels as per PPP D407-558-045 CHG003
 150 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2011-101	Mirror 6"	2 pcs (1 ea)	110-Small Fab - 1	5142085
D2052	Bracket	4 pcs (2 ea)	110-Small Fab - 1	
D2054	Bushing - Delrin	4 pcs (2 ea)	110-Small Fab - 1	5129911
D2055	Clamp	2 pcs (1 ea)	110-Small Fab - 1	5094932
D2056	Bell Crank Assembly	2 pcs (1 ea)	110-Small Fab - 1	5089342
D2057	Plug	2 pcs (1 ea)	110-Small Fab - 1	5119992
D2065	Mirror Arm	2 pcs (1 ea)	110-Small Fab - 1	5108202
MS21042L3	Nut	4 Ea (2 ea)	110-Small Fab - 1	5166712
MS27039-1-18	Screw	4 Ea (2 ea)	110-Small Fab - 1	5124326
NAS1149D0363J	Washer	8 Ea (4 ea)	110-Small Fab - 1	5142884
AN3-4A	Bolt	8 Ea (4 ea)	125-Packaging 1-1 - Pick Kit - B4B	5167263
AN526-1032R9	Screw	8 Ea (4 ea)	125-Packaging 1-1 - Pick Kit - B4B	5173054
D2053	Bracket	2 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5114998
D2067	Connector	2 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5143351
D2071-5	Cable	2 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5099358
D3778-3	Bracket	2 pcs (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5094742
MS21042L3	Nut	2 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5149299
MS21919-DG5	Clamp	4 Ea (2 ea)	125-Packaging 1-1 - Pick Kit - B4B	5121932
MS35489-67	Grommet	2 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5121600
MS35489-9	Grommet	2 Ea (1 ea)	125-Packaging 1-1 - Pick Kit - B4B	5113604
NAS1149D0332J	Washer	12 Ea (6 ea)	125-Packaging 1-1 - Pick Kit - B4B	5156763

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D2011-101	2	19	0
	D2052	4	1	0
	D2054	4	7	0
	D2055	2	18	0
	D2056	2	3	0
	D2057	2	4	0
	D2065	2	5	0
	MS21042L3	4	1,431	0
	MS27039-1-18	4	1,123	0
	NAS1149D0363J	8	1,153	0
125-Packaging 1-1 - Pick Kit - B4B	AN3-4A	8	476	0
	AN526-1032R9	8	216	0
	D2053	2	9	0
	D2067	2	45	0
	D2071-5	2	12	0
	D3778-3	2	7	0
	MS21042L3	2	1,431	0
	MS21919-DG5	4	28	0
	MS35489-67	2	17	0
	MS35489-9	2	21	0
	NAS1149D0332J	12	3,102	0
Part Specifications				
Specifications could not be found.				

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Container No: S192057



Part: D407-558-045

Job No: 195099

Serial No/Batch: S192057

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-17 Issue 7, FAA-TC SH1031N

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